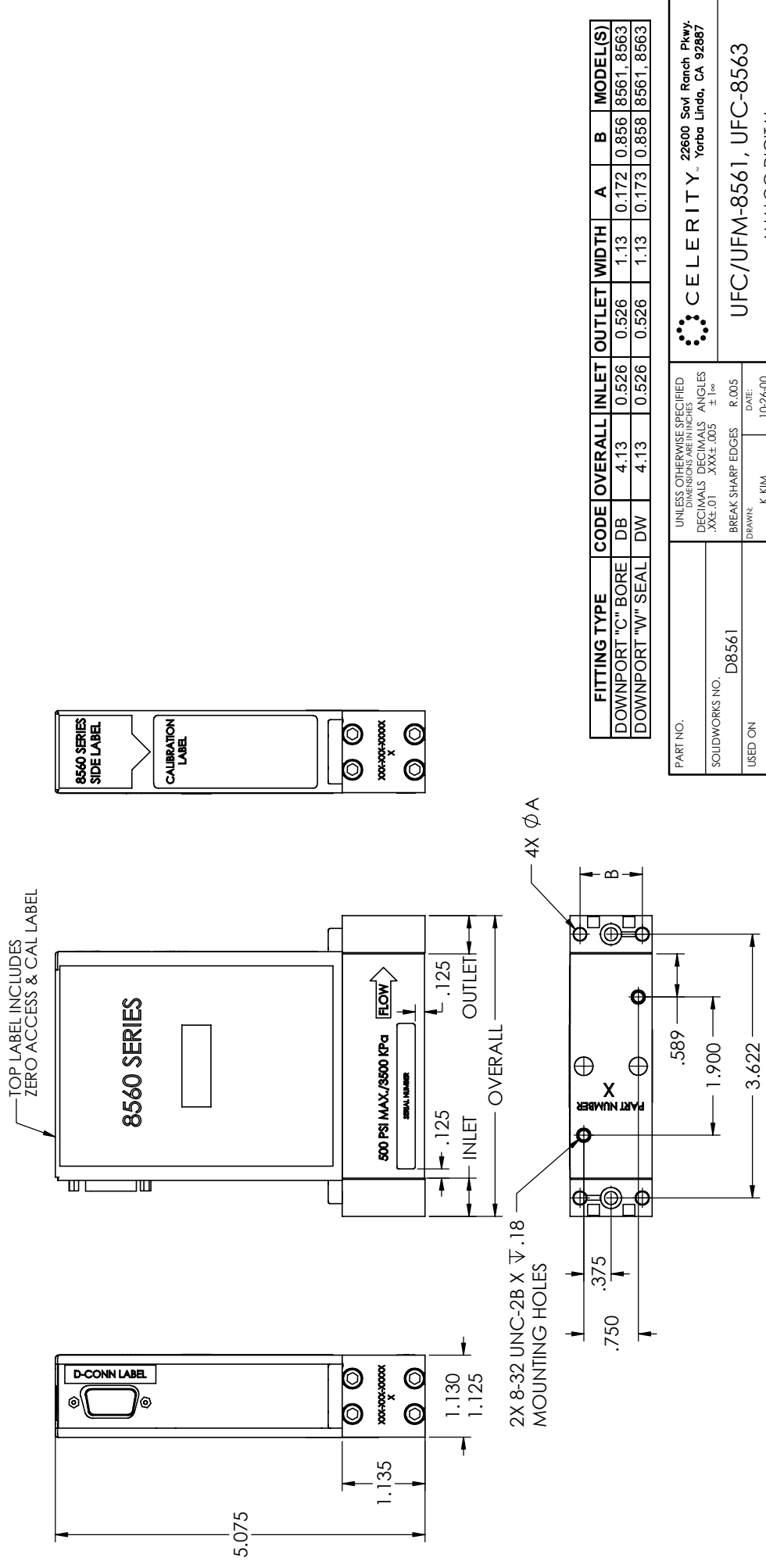


CELERITY GROUP, INC. PROPRIETARY INFORMATION THIS DRAWING IS THE SOLE PROPERTY OF CELERITY GROUP, INC. AND EMBODIES A CONFIDENTIAL DESIGN. IT HAS BEEN FORWARDED TO YOU UNDER A CONFIDENTIALITY AGREEMENT. IT IS TO BE USED ONLY TO AGREE NOT TO USE, DISCLOSE, REPRODUCE OR COPY IT IN WHOLE OR IN PART WITHOUT THE EXPRESS WRITTEN CONSENT OF SAID CORPORATION AND TO IMMEDIATELY RETURN SAME UPON REQUEST.										REV. DESCRIPTION EO# DATE ENG. QTY. MFG.									
A										INITIAL RELEASE 5270 10-31-2000 T.W. M.P.I. D.M.									
B										CHANGED 5.075 WAS 5.065, 1.135 WAS 1.125, ADDED DOWNPORT "W" SEAL, 8563 (SDS). 5402 03-15-2001 T.W. M.P.I. D.M.									



1. PRODUCT DESCRIPTION CODE IS SPECIFIED PER DRAWING NO. 990-111-0001. NOTES: UNLESS OTHERWISE SPECIFIED.															
2															
3															
4															
1															

FITTING TYPE	CODE	OVERALL	INLET	OUTLET	WIDTH	A	B	MODEL(S)
DOWNPORT "C" BORE	DB	4.13	0.526	0.526	1.13	0.172	0.856	8561, 8563
DOWNPORT "W" SEAL	DW	4.13	0.526	0.526	1.13	0.173	0.858	8561, 8563

PART NO.		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS DECIMALS ANGLES .XXE-.01 .XXXE-.005 ± 1°		CELERITY 22800 Sovi Ranch Pkwy. Yorba Linda, CA 92867	
SOLIDWORKS NO.		D8561		UFC/UFM-8561, UFC-8563	
USED ON		BREAK SHARP EDGES R.005		ANALOG DIGITAL	
DATE		K.KIM 10-26-00		SIZE	
ENGINEERING		T.W.		SCALE	
QUALITY		M.P.I.		DRAWING NO.	
MANUFACTURING		D.M.		990-111-8561	
INTERPRET DRAWING PER ANSI Y 14.5M - 1994		10-31-00		DO NOT SCALE DRAWING	
				SHEET 1 OF 1	